

Device for acquiring and monitoring the development of  
a product-related variable, and product monitoring  
system comprising such a device

5 The present invention relates, generally, to the  
acquisition and monitoring of product-related  
variables. More particularly, the invention relates to  
the monitoring over time of the development of at least  
one product-related variable in order to check its  
10 state or integrity.

The invention applies in particular to the prevention  
of degradation of a perishable product or the  
prevention of its contamination. Thus, a particularly  
15 interesting application of the invention concerns  
checking the temperature of a bag of blood between a  
blood-taking phase and a transfusion phase. It will be  
understood, however, that the invention applies equally  
to all types of perishable products or commodities,  
20 such as foodstuffs or medications for which the  
transport conditions must be accurately observed in  
order to avoid any risk of degradation.

Conventionally, the transportation of a perishable  
25 product is observed, for example, using temperature  
sensors which change color irreversibly if the  
temperature of the product exceeds a threshold value  
corresponding to a maximum value allowed for the  
product.

30 It has also been proposed to use measurement sensors  
associated with storage means into which is loaded data  
output by the sensors. Duly programmed computation  
means process the data output by the sensors to  
35 generate an alert signal if the threshold value is  
exceeded, however temporarily.

This type of device provides a relatively effective  
traceability of a product inasmuch as it can be used to

effectively observe any overrun of a monitored variable.

It does, however, present a major drawback inasmuch as  
5 the quantity of the data stored is directly linked to  
the capacity of the memory, such that it is not  
possible to monitor a product for relatively long  
periods or simultaneously monitor a number of variables  
without prohibitively increasing the capacity of the  
10 memory and therefore the size of said device.

The object of the invention is therefore to overcome  
the drawbacks of the state of the art.

15 Its subject is therefore a device for acquiring and  
monitoring over time the development of at least one  
product-related variable, including a support intended  
to be associated with the product and supporting a set  
of at least one sensor for measuring said variable and  
20 means for processing the data output by the sensor so  
as to monitor the development of said variable relative  
to threshold values.

According to a general characteristic of the device  
25 according to the invention, the processing means  
include a file system in which the data output by the  
sensor is stored and a management algorithm for  
organizing the storing of the data in the file system  
and managing the retrieval of said data, the file  
30 system and the management algorithm being embedded in  
the support.

The use of an embedded management algorithm makes it  
possible to organize the storing of the stored data and  
35 so increase the volume of information stored without  
providing a specific format for the stored data, the  
storing then being done in a manner similar to data  
storage in a computer hard disk.

According to another characteristic of the device according to the invention, the latter also includes a universal internal clock, the processing means monitoring the development over time of said variable  
5 according to timetable data supplied by the clock.

Advantageously, the processing means also include means for creating product monitoring phases, each corresponding to a state of the product, by assigning  
10 specific threshold and duration values to each phase.

Preferably, the device is provided with a display unit for indicating any overrun of the threshold value(s). This display unit can be a blinking indicator, the  
15 color of which reflects a criterion for acceptance of a signaled overrun. For example, the blinking indicator comprises a light-emitting diode.

According to another characteristic of the invention,  
20 the device includes an independent power supply battery. Advantageously, voltage step-up means are used for powering the light-emitting diode from the power supply battery.

Furthermore, the device includes means for transferring the stored data to a remote product monitoring system, in response to a request to transfer said data sent by  
25 said system.

Advantageously, the transfer means are wireless data  
30 transfer means.

In a particular embodiment, the support also includes means of encoding information by barcodes.  
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According to the invention, there is also proposed a system for monitoring products by observing the development over time of at least one product-related variable, including a set of sensors for measuring said

variable and a remote monitoring center for displaying the data output by the sensors.

The sensors consist of devices as defined above.

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According to a characteristic of this system, the remote monitoring center is connected to a computer network, in particular the Internet.

10 Other objects, characteristics and advantages of the invention will become apparent from reading the description that follows, given solely by way of nonlimiting example, and with reference to the appended figures, in which:

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- figure 1 is a general schematic view of a product monitoring system according to the invention;

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- figure 2 is a block diagram illustrating the structure of a measurement sensor of the system of figure 1; and

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- figures 3 and 4 are curves illustrating an example of temperature and humidity threshold values stored in the system according to the invention;

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- figure 5 illustrates the development over time of the temperature and humidity levels recorded by means of the system according to the invention; and

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- figure 6 is a curve illustrating the development over time of the temperature of a bag of blood from blood-taking to transfusion.

Figure 1 shows the general architecture of a product monitoring system according to the invention. This system is intended to implement product traceability, that is, to track the products at the various stages of their production, transformation, marketing or

transportation, by observing the development over time of one or more product-related variables.

As can be seen from this figure 1, the system includes a set of plotters, such as 10, intended to be affixed to the products, and a set of transceivers, such as 12, intended to communicate with the plotters 10, in particular to retrieve the measurement data generated by the plotters.

The plotters 10 are primarily implemented in the form of a support, on which are implemented sensors or detectors for measuring the characteristic variables to be measured, storage means for storing the data output by the sensors, and processing means for analyzing the data output by the sensors. As can be seen, the nature and number of the variables to be monitored depends on the type of product for which the traceability is to be provided. Thus, for example, the detectors embedded on the plotters can be made up of temperature sensors, acceleration sensors, pressure sensors, etc. However, the measured variable can be any type of physical parameter of which any drift is liable to affect the product.

As will be described in detail later, the plotters 10 continuously, possibly periodically, acquire measurement data, this data then, after storage, being analyzed by the processing means embedded on the support to detect any overrun beyond one or more maximum permitted threshold values. It will be noted that, preferably, the data is stored at intervals such that the data is acquired in supernumerary fashion, so that, by subsequent analysis, acquisition anomalies can be detected.

During their transportation, when the products and the plotters 10 that they support reach a predetermined check point, the measurement data and the processing

data is transferred to transceivers 12. A remote monitoring center equipped with a display station 14 is then used to remotely display the data and analyze it to generate history logs and identify and locate malfunctions in the product transportation chain.

For example, as can be seen from figure 1, the transceivers 12 are connected to a computer network, for example the Internet 16, or a local data network. In this case, a web server 18 is used to remotely manage the various elements of the monitoring system and to centralize the data output by the plotters 10.

For example, as can be seen from figure 1, the transceivers 12 can be associated with an intermediate processing station 20 to display the retrieved data on site or, as a variant, to communicate directly with the web server via a router 22.

There now follows a description with reference to figure 2 of the general structure of a plotter 10 used to measure, store and analyze a physical variable related to a product to be monitored.

As indicated previously, such a plotter 10 primarily comprises a support 20 in generally parallelogram form, the dimensions of which can be, for example, around 10 cm x 5 cm, for a maximum thickness of around 5 mm.

Such a plotter 10 is designed to be fixed to a product for which the traceability is to be provided, by gluing, for example.

As indicated previously, it includes a set of sensors, such as 26, each measuring a physical variable of the product for which a drift is liable to affect the integrity or conservation.

The data output by the sensors 26 is supplied to a metrological conversion and calibration unit 28 for adjusting the data output by the sensors according to calibration curves supplied by the sensor manufacturers.

After preprocessing, the measurement data is stored in a storage unit 30 under the control of a management device 32 embedded on the plotter 10.

In practice, according to a characteristic of the invention, the storage unit 30 takes the form of a file system, that is, a set of files for which data storage and retrieval is performed in an organized way under the control of the file manager 32, the nature of the information to be logged not affecting the rules governing the organization of the storage medium. Thus, according to such a system, the storage space is divided into a number of individually identifiable subsets, the size of the individual elements stored not being a factor in the data storage rules.

The acquisition and the storage of the data in the file system are performed independently, through the use of different clocks for data acquisition on the one hand, and data storage on the other hand. In particular, the measurement period is independent of the data logging period. It is thus possible, for example, to adapt the flow of data to be stored in the file system according to the speed at which the monitored variables vary. Thus, the size of the storage means used is reduced, which is not the case in a plotter in which the data storage is performed according to the acquisition period. The data processing and transmission times for subsequent retrieval are also considerably reduced.

The file system is divided into four memory areas, namely one area of fixed size and three areas of variable size, defined using a programming tool.

The first fixed-size area is intended to contain programming data for the plotter 10.

- 5 The second area, of variable size, contains the user data, in particular computer files with standard extension, compressed or otherwise.

The third area is a buffer storage area in which are  
10 logged the measurements for a logging period and only for that period. The type of measurements stored in this third area is chosen during programming, and in particular, based on data taken from the first storage area. Thus, in the third area, it is possible to store  
15 only minimum, maximum, average, integral, decibel, weighted, raw or filtered, and other values.

Finally, the fourth area constitutes a final storage area in which is stored the data from the third area.  
20 This record is normally on 16 bits.

At the end of the logging period, a value associated with a time is logged.

25 Thus, the file system manages the sequencing of the data in the storage means, the data type and, generally, the procedure for storing the data based on programming data previously established by the user and based on data stored in a buffer memory. Furthermore,  
30 the file system manages the data originating externally in a second memory area, providing for dynamic modification and, possibly, remote modification, of the user data, such as threshold values, according to particular circumstances.

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The plotter 10 is moreover provided with a computation unit 34, for actually observing the development of the variables monitored and stored. This computation unit 34 is coupled to a universal internal clock (not

shown), for monitoring the development of the monitored variables according to timetable criteria. As will be described in detail later, it is then possible to create monitoring phases during each of which specific  
5 maximum thresholds are provided.

A display unit 36, preferably implemented using light-emitting diodes, is used to provide an indication as to the development of the monitored variable(s) in  
10 relation to the threshold values.

Furthermore, a battery 38 associated with a power converter 40 powers the main elements involved in the plotter 10. In particular, the power converter 40  
15 provides a voltage step-up function for powering the light-emitting diodes used in the display unit 36, from the battery 38.

Finally, the plotter 10 is complemented with  
20 transmission and reception means providing for wireless data transmission between the plotter 10 and the transceivers of the remote monitoring system. It will be noted that the wireless communication used for the data transfer can be based on any type of  
25 telecommunications technique appropriate for the planned use. As an example, the following technologies can be used: IRP, IRDA, RF 13.56, 433, 868, 915, Bluetooth, Wi-Fi. However, any other technology can also be considered, according to operating  
30 requirements.

As can be seen in figure 2, these transmission and reception means include, on the one hand, a transmitter 42 associated with a file encryption module 44 and, on  
35 the other hand, a receiver 46 associated with a file decoding module 48, the transmitter 42 and the receiver 46 being connected to an antenna 50 for communicating with a corresponding antenna of the transceiver 12 of the remote monitoring system.

The system that has just been described operates as follows:

5 For product traceability purposes, the plotter 10  
associated with this product, constantly, for example  
periodically, acquires measurement data for a variable  
to be monitored. This data is calibrated and processed  
by the file manager 32, then stored in the storage unit  
10 30. Moreover, the computation unit 34, for each data  
item acquired, performs a comparison with one or more  
predetermined threshold values so as to detect any  
overrun that could affect the good conservation of the  
product.

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As indicated previously, the computation unit 34 adapts  
the threshold values according to monitoring phases.

Thus, for example, for a plotter intended for the agri-  
20 foodstuffs or pharmaceuticals market, for monitoring  
the development over time of the temperature and  
relative humidity of a product, the plotter is provided  
with two sensors, namely a temperature sensor and a  
humidity sensor.

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For example, the limiting temperature and humidity  
values are given by the curves illustrated in figures 3  
and 4. Thus, the limiting temperature values not to be  
overrun for a product to be protected are 25°C with a  
30 relative humidity of 60% for 3 years and 30°C with a  
relative humidity of 60% for 10 days. Regarding  
humidity, these values are 60% relative humidity at  
25°C for 3 years and 90% relative humidity at 25°C for  
10 days.

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As can be seen in figure 5, embedding a management  
algorithm in the plotters makes it possible to create a  
three-dimensional function from the measured variables.  
Such operation is based on Arrhenius's and/or Eyring's

laws. The system also retains irreversible triggering thresholds.

Thus, as can be seen from figure 5, it is possible to  
5 create a three-dimensional graph linking temperature  
and relative humidity levels as a function of time and  
so enabling any study of stability of the monitored  
product to be implemented easily, inasmuch as the  
program for implementing these stability studies is  
10 incorporated in each plotter.

Referring to figure 6, for a bag of blood, during a  
first phase between  $T_0$  and  $T_0 + 1$  day, which is the  
blood-taking phase, the temperature must be lowered  
15 fairly evenly from approximately  $+37^{\circ}\text{C}$  to approximately  
 $+7^{\circ}\text{C}$ . During the second phase, which extends to the  
time  $T_0 + 42$  days, the duly filled bag is conserved and  
transported to the place of use. The third phase, which  
lasts approximately 6 hours, is an actual transfusion  
20 phase.

Thus, during the first phase, that is, the blood-taking  
phase, the blood temperature must drop evenly to a  
temperature of around approximately  $7^{\circ}\text{C}$ .

25 In the second phase, that is, during its conservation,  
the temperature of the blood must not exceed  $8^{\circ}\text{C}$ .  
However, during the actual transportation phase, which  
is a relatively short phase, around 24 hours, a fairly  
30 low temperature rise is allowed, to a temperature of  
around  $10^{\circ}\text{C}$ . Finally, the transfusion phase must not  
take place at a temperature greater than approximately  
 $24^{\circ}\text{C}$ .

35 Thus, the computation unit 34 uses the universal  
internal clock to determine the current phase of the  
product and then generates the thresholds that are not  
to be exceeded.

If an overrun is detected, corresponding information is stored in the file system 30.

At the same time, the display unit 36 is driven to  
5 provide an indication of such an overrun.

Thus, for example, if there is no overrun, the display unit 36 is driven to output a blinking green light. Conversely, when an overrun is detected, the display  
10 unit 36 is driven to output a blinking red light so indicating that the product is no longer fit for consumption or use. Naturally, as will be understood, the transition from a blinking green light to a  
15 blinking red light is irreversible.

Finally, when the plotter 10, during its transportation, passes in front of a transceiver 12, the stored information is downloaded so that it can then be transmitted to the web server 18. It is thus  
20 possible to display, in a central and remote manner, the position of all of the products monitored and have available all of the information representative of the development of a monitored parameter.

25 Naturally, the data transfer between the plotter and the transceivers is bidirectional, with information being able to be transmitted automatically to the plotters when they pass in front of such transceivers. Thus, for example, when taking blood, all of the  
30 information concerning the donor, such as name, blood group, rhesus sign, etc., is entered in the file system, this information then being easy to retrieve when the bag passes in front of a transceiver at the place of transfusion.

35 It will be noted that, preferably, the plotters can also be linked to barcode-type encoding means for storing information redundantly, such that this information can be retrieved even when there are no

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means available for setting up a communication with the  
plotters.